

according to EC-regulation 1907/2006 (REACH) including EU-variations regulation 2015/830 Creation date Print date Page 1 of 10

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1 - Identification of the substance and/or mixture by the company

1.1 Product Identification

IKONprofi ALCOXY-T
.IKONprofi
kture
0021001
e imprint product
e imprint product

1.2 Applications of the substance and/or mixture

Relevant identified uses of the substance or mixture and uses advised against No further information available.

Use of the substance or mixture Industrial use

1.3 Details of the supplier providing the safety data sheet

Manufacturer / Supplier

S-Polytec GmbH Jurgensstraße 5 D - 47574 Goch Telephone : +49 2823 - 323 048-0

Informing department

Department S-Polybond Adhesives Mr. Dipl. Ing (FH) Andreas Schröder Telephone : +49 2823 - 323 048-3 Email : spolybond@s-polytec.de

1.4 Emergency number

Advice centre for poisoning, Mainz Telephone : +49 131 - 19 240

2 - Possible hazards

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 Not classified.

Harmful physio-chemical effects and adverse effects on human health and the environment. No further information available.

2.2 Labelling element

Labelling according to Regulation (EC) No 1272/2008 The substance is not classified according to the CLP Regulation.

Hazard pictograms

not required

Signal word : not required

Hazard statements

EUH208	Contains 3-aminopropyltriethoxysilane, N-(3-(trimethoxysilyl)propyl)ethylenediamine.
	May cause allergic reaction.
EUH210	Safety data sheet available on request.



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2 - Possible hazards

2.3 Other hazards

Results of PBT and vPvB assessment

This substance/mixture does not meet the PBT criteria of REACH, Annex XIII. This substance/mixture does not meet the vPvB criteria of REACH Regulation, Annex XIII.

3 - Composition / Information on ingredients

3.1 Substances

Not applicable.

3.2 Mixtures

Ingredients:

CAS : 2768-02-7	vinyltrimethoxysilane	2.5% - 5%
EC-Nr. : 220-449-8 REACH-Nr. : 01-2119513215-52	Flam. Liq. 3, H226; Acute Tox. 4 (Inhalation), H332	-
CAS : 919-30-2 EC-Nr. : 213-048-4	3-Aminopropyltriethoxysilan; 3-(Triethoxysilan)- propan-1-amin(Dodecamethylcyclohexasiloxane (D6))	0.1% - 1%
EC Index-Nr.: 612-108-00-0 REACH-Nr. : 01-2119480479-24	Acute Tox. 4 (Oral), H302; Skin Corr. 1B, H314; Skin Sens. 1, H317	
CAS : 1760-24-3	N-(3-(trimethoxysilyl)propyl) ethylendiamin	0.1% - 1%
EC-Nr. : 217-164-6 REACH-Nr. : 01-2119970215-39	Eye Dam. 1, H318; Skin Sens. 1, H317; STOT SE 3, H335	

Specific concentration limits:

CAS	: 1 760-24-3	N-(3-(Trimethoxysilyl)propyl) ethylendiamin	
EC-Nr.	: 217-164-6	Eye Irrit. 2, H319 :	2.5 ≤C < 100
REACH-Nr.	. : 01-2119970215-39	Skin Sens. 1, H317 :	2.5 ≤C < 100

Additional information : For the wording of the listed hazard statements see section 16.

4 - First aid measures

4.1 Description of first aid measures

after inhalation	: Remove affected person to fresh air and ensure unobstructed breathing.
after skin contact	: In case of contact with skin, wash immediately with plenty of soap and water.
after eye contact	: Rinse opened eye immediately with plenty of water. If eye irritation persists: seek medical advice/attention.
after ingestion	: Rinse out mouth.

4.2 Symptoms and effects

Most important symptoms and effects, both acute and delayed			
after inhalation	: Under normal conditions of use, no appreciable risk is to be expected from inhalation.		
after skin contact	: Under normal conditions of use, no significant skin exposure is expected.		
after eye contact	: May cause slight irritation.		
after ingestion	: No appreciable risk to health from ingestion to be expected under normal conditions of use.		

4.3 Indication of any immediate medical attention and special treatment needed

No further information available.



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5 - Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media All extinguishing media are permissible.

Unsuitable extinguishing media None known.

None known.

5.2 Special hazards arising from the substance or mixture

Fire hazard

The material is not combustible.

Explosion hazard

The product is not explosive.

5.3 Advice for firefighters

Fire precautions

Do not breathe fumes from fires or vapours from decomposition reactions. Evacuate bystanders. Use caution when fighting chemical fires.

Extinguishing instructions

Cool containers exposed to heat with water spray.

Protection during firefighting

Do not enter fire area without adequate protective equipment, including respiratory protection.

Other information

Do not allow extinguishing water to reach sewers or watercourses.

6 - Accidental release measures

6.1 Personal precautions

General precautions : Mark contaminated area and prohibit access to unauthorised persons. Material spilled on hard surfaces may present a serious slip/fall hazard. Ensure adequate ventilation, especially in enclosed areas.

Personnel not trained for emergencies

Emergency procedures	: Evacuate bystanders.
Emergency personnel	
Protective equipment	: Provide cleaning personnel with appropriate protection.
	Equip rescue workers with appropriate protection

6.2 Environmental precautions

Avoid release to the environment.

Collect waste in suitable and labelled containers and dispose of in accordance with local legislation.

6.3 Methods and material for containment and cleaning up

For containment	: Absorb spillage.
Methods for cleaning up	: Absorb spillage as soon as possible with inert solids such as alumina or diatomaceous earth. Sweep or shovel spillage into a container suitable for disposal.

6.4 Reference to other sections

Other information : See section 8 "Exposure controls/personal protective equipment". Protective equipment". For further information on disposal see section 13.



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7 - Handling and storage

7.1 1 Precautions for safe handling

Precautions for safe handling

Use prescribed personal protective equipment.

Use temperature

+5 °C to +40 °C

Hygiene measures

Wash hands and other exposed parts of the body with mild soap and water before eating, drinking or smoking and when leaving the workplace.

7.2 Conditions for safe storage, taking into account incompatibilities

Storage conditions

Store only in the original container in a cool, well-ventilated place.

Maximum storage time 12 months Storage temperature +5°C to +25°C

7.3 Specific end uses

No further information available.

8 - Limitation and supervision of exposure / Personal protective equipment

8.1 Parameters to be monitored

No further information available.

8.2 Limitation and supervision of personal protective equipment

Suitable technical control equipment:

Ensure good ventilation of the workplace.

Emergency eye showers should be available in the immediate vicinity of possible exposure.

Respiratory protection

Under normal conditions of use and with adequate ventilation, no special respiratory protection equipment is required.

Hand protection

Disposable gloves according to EN 374Glove material: Nitrile rubber (NBR)Permentation: 6 (> 480 minutes)Thickness: > 0.1 mm

Consult glove manufacturer for penetration time. Please follow the manufacturer's instructions for permeability and breakthrough time. Gloves must be replaced after each use and when signs of wear or perforation appear.

Eye protection

Safety glasses with side protection according to EN 166.

Skin and body protection

Under normal conditions of use, special clothing/skin protection equipment is not required.



Environmental exposure controls Avoid release into the environment.



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8 - Exposure controls / Personal protective equipment

8.2 Limitation and monitoring of personal protective equipment

Consumer exposure controls

Remove all contaminated clothing immediately.

Avoid contact with eyes and skin.

Wash hands and other exposed body parts with soap and water when leaving the workplace.

Do NOT eat, drink or smoke while working.

Other information

Observe good industrial hygiene and safety precautions when handling.

9 - Physical and chemical properties

9.1 General information on basic physical and chemical properties

Physical state	Liquid
Appearance	Paste
Colour	According to product specification
Odour	Characteristic
Odour threshold	No data available
pH value	No data available
Evaporation rate (butyl acetate=1)	No data available
Melting point	No data available
Freezing point	No data available
Boiling point	No data available
Flash point	No data available
Ignition temperature	No data available
Decomposition temperature	No data available
Flammability (solid, gas)	No data available
Vapour pressure	No data available
Relative vapour density at 20 °C	No data available
Relative density	No data available
Density at 20 °C	1.23 g/cm ³
Solubility in water at 20 °C	Insoluble
Partition coefficient n-octanol/water	No data available
(Log Pow)	
Viscosity, kinematic	No data available
Viscosity, dynamic	No data available
Explosive properties	No data available
Oxidising properties	No data available
Explosion limits	No data available

9.2 Other information on basic physical and chemical properties No further information available.

10 - Stability and reactivity

10.1 Reactivity

No dangerous reactions known.

10.2 Chemical stability

Stable at room temperature under normal conditions of use.

10.3 Possibility of hazardous reactions

No hazardous reactions under normal conditions.

10.4 Conditions to avoid

No further information available.



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10 - Stability and reactivity

10.5 Incompatible materials

No further information available.

10.6 Hazardous decomposition products No decomposition under normal conditions.

11 - Toxicological information

Acute toxicity (oral)		: Not classified
Acute toxicity (dermal)		: Not classified
Acute toxicity (inhalation)		: Not classified
vinyltrimetho	oxysilane (2768-02-7)	
Oral	LD50	7120 mg/kg (rat)
Dermal	LD50	3259 mg/kg (rabbit)
Inhalative	LC50 / 4h	2773 ppm (rat, OECD-Method 403)
Inhalative	LC50 / 4h	16.80 mg/l (rat, dust/mist)
N-(3-(Trimet	hoxysilyl)propyl) ethyle	andiamin (1760-24-3)
Oral	LD50	2295 mg/kg (rat)
Dermal	LD50	> 2000 mg/kg (rat)
Dermal	LD50	> 2000 mg/kg (rabbit, EPA OPPTS 870.1200)
Inhalative	LC50	1.49 - 2.44 mg/l (rat, air, EPA OPPTS 870.1300 , OECD-Method 403)
Inhalative	LC50 / 4h	> 1.49 mg/l (rat, dust/mist)
3-Aminopro	oyltriethoxysilan; 3-(Tri	iethoxysilan)-propan-1-amin (919-30-2)
Oral	LD50	2.69 mg/kg (rat)
Inhalative	LC50	> 5 ppm (rat)
Skin corrosio	n/irritation	: Not classified
Serious eve d	lamage/irritation	: Not classified
-	kin sensitisation	: Not classified
Germ cell mu	tagenicity	: Not classified
Carcinogenic	ity	: Not classified
3-Aminopro	oyltriethoxysilan; 3-(Tri	iethoxysilan)-propan-1-amin (919-30-2)
Oral	NOAEL	> 43.8 mg/kg (animal, body weight, chronic, 2 years)
Reproductive	toxicity	: Not classified (Based on available data, the classification criteria are not met)
Specific targe	et organ toxicity	: Not classified (Based on available data, the classification criteria are not met)
	gle exposure	
	et organ toxicity	: Not classified (Based on available data, the classification criteria are not met)
	eated exposure	
vinvltrimetho	xysilane (2768-02-7)	
	NOAEL / 90days	200 mg/kg (rat, body weight/day)
Oral		
Oral	noxysilyl)propyl) ethyle	ndiamin (1760-24-3)
Oral		
Oral N-(3-(Trimeth	noxysilyl)propyl) ethyle NOAEL / 90days NOAEL / 90days	
Oral N-(3-(Trimetl Oral Dermal	NOAEL / 90days NOAEL / 90days	 ≥ 500 mg/kg (rat, body weight, OECD-Method 422) ≥ 1545 mg/kg (rat, body weight)
Oral N-(3-(Trimetl Oral Dermal	NOAEL / 90days NOAEL / 90days	≥ 500 mg/kg (rat, body weight, OECD-Method 422)



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12 - Environmental information

12.1 Toxicity

Hazardous to the aquatic environment, : Not classified (Based on available data, the classification criteria are not met) short term (acute)

Hazardous to the aquatic environment : Not classified (Based on available data, the classification criteria are not met) longterm (chronic)

vinyltrimethoxysilane (2768-02-7)			
LC50		191.0 mg/l (fish 1)	
EC50		167.0 mg/l (crustaceans 1, daphnia magna)	
EC50 / 72 h	>	957 mg/l (algae 1)	
ErC 50	>	100 mg/l (algae 1, OECD-Method 201)	
NOEC chronic		25 mg/l (algae 1)	

N-(3-(Trimethoxysilyl)propyl) ethylendiamin (1760-24-3)				
LC50	597 mg/l (fish 1, danio rerio)			
EC50	81 mg/l (crustaceans 1, daphnia magna)			
EC50 / 72 h	126 mg/l (algae 1, desmodesmus subspicatus)			
EC50 / 72 h	352 mg/l (algae 2, desmodesmus subspicatus)			
ErC 50	8.8 mg/l (algae, OECD-Method 201)			
NOEC chronic	> 1 mg/l			
NOEC chronic	3.1 mg/l (algae, OECD-Method 201)			
3-Aminopropyltriethoxysilan; 3-(Triethoxysilan)-propan-1-amin (919-30-2)				
LC50	> 100 mg/l (fish 1, brachydanio rerio)			
EC50	> 100 mg/l (crustaceans 1, daphnia magna)			

100 mg/l (algae 1, pseudokirchneriella subcapitata) 1.3 mg/l (72h, algae, desmodesmus subspicatus)

12.2 Persistence and degradability

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N-(3-(Trimethoxysilyl)propyl) ethylendiamin (1760-24-3)				
Biodegradation	39 % (OECD-Method 301A)			
3-Aminopropyltriethoxysilan; 3-(Triethoxysilan)-propan-1-amin (919-30-2)				
3-Aminopropymentoxysilan, 3-(methoxyshanj-propan-r-amm (313-30-2)			
Persistence and degradability	not readily biodegradable, hydrolysis in water			

12.3 Bioaccumulation potential

3-Aminopropyltriethoxysilan; 3-(Triethoxysilan)-propan-1-amin (919-30-2)	
Bioconcentration factor (BCF REACH)	3.4 (carp, cyprinus carpio)
Bioaccumulation potential	not bioaccumulative

12.4 Mobility on soil

EC50 / 72 h

NOEC chronisch

No further information available.

12.5 Results of PBT and vPvB assessment

Mixture S-Polybond SILIKONprofi Alcoxy-T

 PBT
 This substance/mixture does not meet the PBT criteria of REACH, Annex XIII.

 vPvB
 This substance/mixture does not meet the vPvP criteria of REACH Regulation, Annex XIII.

 Component
 vinyltrimethoxysilane (2768-02-7)

 PBT
 This substance/mixture does not meet the PBT criteria of REACH, Annex XIII.

vPvB This substance/mixture does not meet the vPvP criteria of REACH Regulation, Annex XIII.

12.6 Other adverse effects

No further information available.



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13 - Notes on disposal

13.1 Waste treatment procedures

Local regulations (waste)

Disposal must be carried out in accordance with official regulations.

Recommendations for product/packaging waste disposal

Empty remaining packaging before disposal. Empty containers should be reused, reconditioned or disposed of in accordance with local regulations. Recycle in an approved incinerator or incinerate.

EAK-code

08 04 09* - Waste adhesives and sealants containing organic solvents or other dangerous substances.

08 04 10 - Waste adhesives and sealants other than those mentioned in 08 04 09.

14 - Transport information

- 14.1 UN number
 - Not applicable.
- 14.2 Proper UN shipping name

Not applicable.

- 14.3 Transport hazard classes Not applicable.
- 14.4 Packing group

Not applicable.

 14.5 Environmental hazards

 Environmentally hazardous
 : no

 No further information available.

14.6 Special precautions for user

-Overland transport Transport regulations (ADR) : No data available.

14.7 Bulk-transport according to Annex II of the MARPOL Convention and according to the IBC Code Not applicable.

15 - Legal regulations

15.1 Regulations on safety, health and environmental protection/ Specific legislation for the substance or mixture

EU Regulations

The following restrictions of use (Annex XVII) according to Regulation (EC) No 1907/2006 (REACH) are applicable:

3(a) Substances or mixtures meeting the criteria of any of the following hazard levels or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard classes 2.1 to 2.4, 2.6 and 2.7, 2.8 types A and B, 2.9, 2.10, 2.12, 2.13 categories 1 and 2, 2.14 Categories 1 and 2, 2.15 Types A to F	vinyltrimethoxysilane ; tetramethyl orthosili- cate ; Methanol; Methylalkohol ; 2-Propanol; Isopropylalkohol; Isopropanol ; Toluol
3(b) Substances or mixtures meeting the criteria of any of the following hazard levels or categories in accordance with Annex I to Regulation (EC) No. 1272/2008: Hazard classes 3.1 to 3.6, 3.7 Impairment of sexual function and fertility and of development development, 3.8 excluding narcotic effects, 3.9 and 3.10	vinyltrimethoxysilane ; tetramethyl ortho- silicate ; Methanol; Methylalkohol ; 3-Ami- nopropyltriethoxysilan; 3-(Triethoxysilan)- propan-1-amin ; dioctyl tin oxide ; 2-Propanol; lsopropylalkohol; lsopropanol ; Dichlordi- octylstannan ; N-(3-(trimethoxysilyl)propyl) ethylendiamin ; 3-(trimethoxysilyl)propylamine ; Toluol ; 2-ethylhexyl phosphoric acid ; bis(2- ethylhexyl) hydrogen phosphate



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15 - Legal regulations

15.1 Regulations on safety, health and environmental protection/

Specific legislation for the substance or mixture

EU Regulations

The following restrictions of use (Annex XVII) according to Regulation (EC) No 1907/2006 (REACH) are applicable:

3(c) Substances or mixtures meeting the criteria of any of the following hazard levels or categories set out in Annex I to Regulation (EC) No. 1272/2008: Hazard class 4.1	Dichlordioctylstannan
40. substances classified as flammable gases of category 1 or 2, as flammable liquids of category 1 or 2, as flammable liquids of category 1 or 2. Flammable liquids of categories 1, 2 or 3, as flammable solids of solids of categories 1 or 2, as substances and mixtures which are flammable in flammable gases in contact with water, of categories 1, 2 or 3, as pyrophoric liquids of category 1 or as spontaneously combustible (pyrophoric) solids of category 1 whether or not they are classified in Annex VI Part 3 of Regulation (EC) No 1272/2008.	vinyltrimethoxysilane ; tetramethyl orthosili- cate ; Methanol; Methylalkohol ; 2-Propanol; Isopropylalkohol; Isopropanol ; Toluol
48. Toluol	Toluol
69. Methanol	Methanol; Methylalkohol

Does not contain a REACH candidate substance.

Does not contain a substance listed in REACH Annex XIV.

National regulations

Germany

Major Accidents Ordinance - 12th BImSchV

Not subject to 12th BImSchV (Federal Immission Control Ordinance) (Major Accidents Ordinance)

Water hazard class

Water hazard class WGK 3, highly hazardous to water (classification according to AwSV, Annex 1)

15.2 Chemical safety assessment

No further information available.

16 - Other information

16.1 Relevant phrases

Full text of hazard statements (H and EUH phrases) indicated by abbreviations.

H226	Flammable liquid and vapour.	
H302	Harmful if swallowed.	
H314	Causes severe skin burns and eye damage.	
H317	May cause an allergic skin reaction.	
H318	Causes serious eye damage.	
H319	Causes severe eye irritation.	
H332	Harmful by inhalation.	
H335	May cause respiratory irritation.	
E UH20 8	Contains 3-aminopropyltriethoxysilane; 3-(triethoxysilane)-propan-1-amine,	
	3-(2-aminoethylamino)propyltrimethoxysilane. May cause allergic reactions.	
EUH210	Safety data sheet available on request.	
A		
Acute Tox.	· · · · · · · · · · · · · · · · · · ·	
(Inhalation: Acute Tox.		
Eve Dam. 1		
Eye Dam. 1 Eye Irrit. 2	: Serious eye damage/eye irritation, Category 1	
Flam. Liq. 3	: Serious eye damage/eye irritation, Category 2 : Flammable Liquids, Category 3	
Skin Corr. 1		
Skin Con. I Skin Sens.		
STOT SE 3	: Specific target organ toxicity (single exposure), Category 3, Respiratory irritant.	
5101 SE 3	. Specific larger organ toxicity (single exposure), Calegory 3, nespiratory initiant.	



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16 - Other information

16.2 Area issuing data sheet

See issuing area section 1 para 1.3

16.3 Abbreviations and acronyms

CAS-Nr.	: Chemical Abstract Service number
ADN	: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	: European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	: Acute Toxicity Estimate
BKF	: Bioconcentration factor
BOD	: Biochemical Oxygen Demand
CLP	: Regulation on Classification, Labelling and Packaging; Regulation (EC) No 1272/2008
COD	: Chemical Oxygen Demand
DMEL	: Derived minimal adverse effect exposure level
DNEL	: Derived no adverse effect exposure level
EC50	: Average effective concentration
EC-Nr.	: European Community Number
EN	: European Standard
IATA	: International Air Transport Association
IMDG	: International Maritime Dangerous Goods Regulations
IOELV	: Occupational exposure limit values
LC50	: Lethal concentration for 50 % of a test population
LD50	: Lethal dose to 50 % of a test population (median lethal dose)
LOAEL	: Lowest dose with observable adverse effect
NOAEC	: Concentration with no observable adverse effect
NOAEL	: Dose with no observable adverse effect
NOEC	: Highest observed concentration with no observed adverse effect
OCDE	: Organisation for Economic Co-operation and Development
OEL	: Occupational exposure limit
PBT	: Persistent, bioaccumulative and toxic substance
PNEC	: Estimated No-Effect Concentration
REACH	: VRegulation on the Registration, Evaluation, Authorisation and Restriction of Chemicals,
	Regulation (EC) No 1907/2006
RID	: Regulations concerning the International Carriage of Dangerous Goods by Rail
STP	: Sewage treatment plant
SDB	: Safety Data Sheet
vPvB	: Very persistent and very bioaccumulative
VOC	: Volatile organic compounds

Data sources

ECHA (European Chemicals Agency). Safety documents of the supplier. REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC and amending Regulation (EC) No 1907/2006.

Training information

Normal use of this product is considered to be solely and exclusively the use indicated on the product packaging.

The information in the safety data sheet is based on our current knowledge, but does not constitute a guarantee of product properties and does not establish a contractual legal relationship. However, they do not constitute a guarantee of product properties and do not establish a contractual legal relationship.